



**BUILD
YOUR
LEGEND™**



FEATURED PRODUCTS



**55 TON
IRONWORKER**


PAGE 68



**40 TON C
IRONWORKER**

PAGE 69

NEW



**IRONWORKER
PRODUCTIVITY
PACKS**

PAGE 73

POWER LINK



**25 TON
DUAL STATION**

PAGE 74

55 TON

FOUR WORKSTATIONS:

- **Standard (3)** - Punch, Flat Bar Shear and Angle Shear
- **Open (1)** - Customize your Ironworker with optional Attachments
- 12 additional Attachments available to tailor the Ironworker to your needs
- 17 optional Accessories available to increase precision and efficiency
- Available with PowerLink™ System to increase your capabilities with our ever-expanding line of Hydraulic Tools
- ANSI B11.5-1988(02) Compliant Guarding and ETL Certified Controls
- Integrated E-Stop, Lock-out/Tag-out



IW55-3P230-AC500

SPECIFICATIONS	
Punch Rating (tons)	55
Punch Max. Capacity (in.)	1-1/16 diam. in 5/8 mild steel
Angle Shear Max. Capacity (in.)	3 x 3 x 3/8 & 4 x 4 x 1/4
Flat Bar Shear Max. Capacity (in.)	3/8 x 14 & 1/2 x 12 & 3/4 x 4
Opt. Coper Notcher Max. Capacity (in.)	2-1/2 x 4 x 5/16
Standard Motor (HP)	5
Dimensions (in.)	36-1/8 x 44-3/8 x 55-1/4
Weight (lbs.)	2,480

NOW STANDARD WITH LED LIGHTS

STOCK NO.	DESCRIPTION
IW55-1P230	55 Ton Ironworker 1 Phase, 230 Volt
IW55-3P208	55 Ton Ironworker 3 Phase, 208 Volt
IW55-3P230	55 Ton Ironworker 3 Phase, 230 Volt
IW55-3P460	55 Ton Ironworker 3 Phase, 460 Volt
STOCK NO.	DESCRIPTION
IW55-1P230-AC500	55 Ton Ironworker 1 Phase, 230 Volt with PowerLink
IW55-3P208-AC500	55 Ton Ironworker 3 Phase, 208 Volt with PowerLink
IW55-3P230-AC500	55 Ton Ironworker 3 Phase, 230 Volt with PowerLink
IW55-3P460-AC500	55 Ton Ironworker 3 Phase, 460 Volt with PowerLink
55 TON PACKAGES	
55231012	55 Ton Ironworker 1 Phase, 230 Volt, Coper Notcher & 2 LED Lights
55231512	55 Ton Ironworker 1 Phase, 230 Volt, PowerLink, Coper Notcher & 2 LED Lights
55233012	55 Ton Ironworker 3 Phase, 230 Volt, Coper Notcher & 2 LED Lights
55233512	55 Ton Ironworker 3 Phase, 230 Volt, PowerLink, Coper Notcher & 2 LED Lights
55231022	55 Ton Ironworker 1 Phase, 230 Volt, 10" Brake & 2 LED Lights
55231522	55 Ton Ironworker 1 Phase, 230 Volt, PowerLink, 10" Brake & 2 LED Lights
55233022	55 Ton Ironworker 3 Phase, 230 Volt, 10" Brake & 2 LED Lights
55233522	55 Ton Ironworker 3 Phase, 230 Volt, PowerLink, 10" Brake & 2 LED Lights

ALL PACKAGES INCLUDE FACTORY INSTALLED ATTACHMENTS

ADDITIONAL POWER CONFIGURATIONS AVAILABLE. VISIT EDWARDSIRONWORKERS.COM FOR COMPLETE LIST



COPER NOTCHER

- Versatile Attachment that removes anything from a small nibble to a large notch out of Flat Bar or Angle Iron
- Integrated alignment slots on the safety guarding easily allow for 45° shearing



10" BRAKE WITH 4-WAY DIE

- Perfect for any of your fabricating needs, great for brackets & frames
- Includes a standard punch and 4-way die allowing for 1/16", 1/8", 3/16", and 1/4" material to be formed to a 90° angle

*IMAGE NOTE: Guarding removed for clarity to cover both of these tooling options

NEW 100 TON ADDITIONAL PACKAGES

100 TON PACKAGES	
10231012	100 Ton Ironworker 1 Phase, 230 Volt, Coper Notcher
10231512	100 Ton Ironworker 1 Phase, 230 Volt, PowerLink, Coper Notcher
10233012	100 Ton Ironworker 3 Phase, 230 Volt, Coper Notcher
10233512	100 Ton Ironworker 3 Phase, 230 Volt, PowerLink, Coper Notcher
10231022	100 Ton Ironworker 1 Phase, 230 Volt, 10" Brake
10231522	100 Ton Ironworker 1 Phase, 230 Volt, PowerLink, 10" Brake
10233022	100 Ton Ironworker 3 Phase, 230 Volt, 10" Brake
10233522	100 Ton Ironworker 3 Phase, 230 Volt, PowerLink, 10" Brake

40 TON C

FOUR WORKSTATIONS:

- **Standard (3)** - Punch, Flat Bar Shear, and Angle Shear
- **Open (1)** - Customize your ironworker with 11 optional Attachments
- 11 interchangeable Attachments available to tailor the Ironworker to your needs
- 16 optional Accessories available to increase precision and efficiency
- ANSI B11.51988(02) Compliant Guarding and ETL Certified Controls
- Integrated E-Stop, Lock-out/Tag-out



IW40C-1P120

SPECIFICATIONS	
Punch Rating (tons)	40
Punch Max. Capacity (in.)	1 diam. in 1/2 mild steel
Angle Shear Max. Capacity (in.)	3 x 3 x 1/4
Flat Bar Shear Max. Capacity (in.)	1/4 x 8 3/8 x 6 1/2 x 4
Standard Motor (HP)	2
Dimensions (in.)	36-1/8 x 40 x 53
Weight (lbs.)	1,720

ALL PACKAGES INCLUDE FACTORY INSTALLED ATTACHMENTS



COPER NOTCHER

- Versatile Attachment that removes anything from a small nibble to a large notch out of Flat Bar or Angle Iron
- Integrated alignment slots on the safety guarding easily allow for 45° shearing



8" BRAKE WITH 4-WAY DIE

- Perfect for any of your fabricating needs, great for brackets & frames
- Includes a standard punch and 4-way die allowing for 1/16", 1/8", 3/16", and 1/4" material to be formed to a 90° angle

*IMAGE NOTE: Guarding removed for clarity to cover both of these tooling options

STOCK NO.	DESCRIPTION
IW40C-1P120	40 Ton C Ironworker 1 Phase, 115 Volt
40 TON C PACKAGES	
40151012	40 Ton C Ironworker 1 Phase, 115 Volt, Coper Notcher
40151022	40 Ton C Ironworker 1 Phase, 115 Volt, 8" Brake

50 TON

FOUR WORKSTATIONS:

- **Standard (4)** - Punch, Flat Bar Shear, Angle Shear and Coper Notcher
- 9 interchangeable Attachments available to tailor the Ironworker to your needs
- 16 optional Accessories available to increase precision and efficiency
- Available with PowerLink™ System to increase your capabilities with our ever-expanding line of Hydraulic Tools
- ANSI B11.5-1988(02) Compliant Guarding
- ETL Certified Controls
- Integrated E-Stop, Lock-out/Tag-out



IW50-3P230-AC500

SPECIFICATIONS	
Punch Rating (tons)	50
Punch Max. Capacity (in.)	1 diam. in 5/8 mild steel
Angle Shear Max. Capacity (in.)	3 x 3 x 3/8 4 x 4 x 1/4
Flat Bar Shear Max. Capacity (in.)	1/2 x 10 3/4 x 4
Coper Notcher Max. Capacity (in.)	2 x 3 x 5/16
Standard Motor (HP)	5
Dimensions (in.)	36-3/4 x 36-1/8 x 54-1/2
Weight (lbs.)	2,020

NOW STANDARD WITH LED LIGHTS

STOCK NO.	DESCRIPTION
IW50-1P230	50 Ton Ironworker 1 Phase, 230 Volt
IW50-3P208	50 Ton Ironworker 3 Phase, 208 Volt
IW50-3P230	50 Ton Ironworker 3 Phase, 230 Volt
IW50-3P460	50 Ton Ironworker 3 Phase, 460 Volt
STOCK NO.	DESCRIPTION
IW50-1P230-AC500	50 Ton Ironworker 1 Phase, 230 Volt with PowerLink
IW50-3P208-AC500	50 Ton Ironworker 3 Phase, 208 Volt with PowerLink
IW50-3P230-AC500	50 Ton Ironworker 3 Phase, 230 Volt with PowerLink
IW50-3P460-AC500	50 Ton Ironworker 3 Phase, 460 Volt with PowerLink

60 TON

FOUR WORKSTATIONS:

- **Standard (4)** - Punch, Flat Bar Shear, Angle Shear and Coper Notcher
- 9 additional Attachments available to tailor the Ironworker to your needs
- 17 optional Accessories available to increase precision and efficiency
- Available with PowerLink™ System to increase your capabilities with our ever-expanding line of Hydraulic Tools
- ANSI B11.5-1988(02) Compliant Guarding
- ETL Certified Controls
- Integrated E-Stop, Lock-out/Tag-out



NOW STANDARD WITH LED LIGHTS



IW60-3P230-AC500

SPECIFICATIONS	
Punch Rating (tons)	60
Punch Max. Capacity (in.)	1 diam. in 3/4 mild steel
Angle Shear Max. Capacity (in.)	3 x 3 x 1/2 4 x 4 x 3/8
Flat Bar Shear Max. Capacity (in.)	3/8 x 14 1/2 x 12 3/4 x 4
Coper Notcher Max. Capacity (in.)	2-1/2 x 4 x 5/16
Standard Motor (HP)	5
Dimensions (in.)	36-1/8 x 46-1/8 x 56-1/8
Weight (lbs.)	2,550

STOCK NO.	DESCRIPTION
IW60-1P230	60 Ton Ironworker 1 Phase, 230 Volt
IW60-3P208	60 Ton Ironworker 3 Phase, 208 Volt
IW60-3P230	60 Ton Ironworker 3 Phase, 230 Volt
IW60-3P460	60 Ton Ironworker 3 Phase, 460 Volt

STOCK NO.	DESCRIPTION	POWER LINK
IW60-1P230-AC500	60 Ton Ironworker 1 Phase, 230 Volt with PowerLink	
IW60-3P208-AC500	60 Ton Ironworker 3 Phase, 208 Volt with PowerLink	
IW60-3P230-AC500	60 Ton Ironworker 3 Phase, 230 Volt with PowerLink	
IW60-3P460-AC500	60 Ton Ironworker 3 Phase, 460 Volt with PowerLink	

65 TON

FIVE WORKSTATIONS:

- **Standard (4)** - Punch, Flat Bar Shear, Angle Shear and Coper Notcher
- **Open Cavity (1)** - Customize your Ironworker with 4 optional Attachments - Brake, Rod Shear, Multi-Shear and Pipe Notcher
- 12 additional Attachments available to tailor the Ironworker to your needs
- 17 optional Accessories available to increase precision and efficiency
- Available with PowerLink™ System to increase your capabilities with our ever-expanding line of Hydraulic Tools
- ANSI B11.5- 1988(02) Compliant Guarding
- ETL Certified Controls
- Integrated E-Stop, Lock-out/Tag-out



NOW STANDARD WITH LED LIGHTS



IW65-3P230-AC600

SPECIFICATIONS	
Punch Rating (tons)	65
Punch Max. Capacity (in.)	1-1/16 diam. in 3/4 mild steel
Angle Shear Max. Capacity (in.)	5 x 5 x 3/8
Flat Bar Shear Max. Capacity (in.)	3/8 x 24 1/2 x 14 1 x 4
Coper Notcher Max. Capacity (in.)	2-1/2 x 5 x 3/8
Standard Motor (HP)	5
Dimensions (in.)	45 x 62-1/8 x 57
Weight (lbs.)	4,750

STOCK NUMBER	DESCRIPTION
IW65-1P230	65 Ton Ironworker 1 Phase, 230 Volt
IW65-3P208	65 Ton Ironworker 3 Phase, 208 Volt
IW65-3P230	65 Ton Ironworker 3 Phase, 230 Volt
IW65-3P460	65 Ton Ironworker 3 Phase, 460 Volt

STOCK NUMBER	DESCRIPTION	POWER LINK
IW65-1P230-AC700	65 Ton Ironworker 1 Phase, 230 Volt with PowerLink	
IW65-3P208-AC600	65 Ton Ironworker 3 Phase, 208 Volt with PowerLink	
IW65-3P230-AC600	65 Ton Ironworker 3 Phase, 230 Volt with PowerLink	
IW65-3P460-AC600	65 Ton Ironworker 3 Phase, 460 Volt with PowerLink	

100 TON

FOUR WORKSTATIONS:

- **Standard (3)** - Punch, Flat Bar Shear, and Angle Shear
- **Open (1)** - Customize your Ironworker with optional Attachments
- 13 additional Attachments available to tailor the Ironworker to your needs
- 17 optional Accessories available to increase precision and efficiency
- Available with PowerLink™ System to increase your capabilities with our ever-expanding line of Hydraulic Tools
- ANSI B11.5- 1988(02) Compliant Guarding
- ETL Certified Controls
- Integrated E-Stop, Lock-out/Tag-out



NOW STANDARD WITH LED LIGHTS



IW100-3P230-AC600

SPECIFICATIONS	
Punch Rating (tons)	100
Punch Max. Capacity (in.)	1-1/16 diam. in 1 mild steel
Angle Shear Max. Capacity (in.)	6 x 6 x 1/2
Flat Bar Shear Max. Capacity (in.)	3/4 x 14 1 x 10
Opt. Coper Notcher Max. Capacity (in.)	2-1/2 x 6 x 1/2
Standard Motor (HP)	5 or 7.5
Dimensions (in.)	45 x 56-1/8 x 61-11/16
Weight (lbs.)	4,650

SEE PAGE 44 FOR 100 TON IRONWORKER PACKAGES WITH COPER NOTCHER/BRAKE LISTING

STOCK NUMBER	DESCRIPTION
IW100-1P230	100 Ton Ironworker 1PH, 230V
IW100-3P208	100 Ton Ironworker 3PH, 208V
IW100-3P230	100 Ton Ironworker 3PH, 230V
IW100-3P460	100 Ton Ironworker 3PH, 460V

STOCK NUMBER	DESCRIPTION	POWER LINK
IW100-1P230-AC700	100 Ton Ironworker 1 Phase, 230 Volt with PowerLink	
IW100-3P208-AC600	100 Ton Ironworker 3 Phase, 208 Volt with PowerLink	
IW100-3P230-AC600	100 Ton Ironworker 3 Phase, 230 Volt with PowerLink	
IW100-3P460-AC600	100 Ton Ironworker 3 Phase, 460 Volt with PowerLink	

120 TON

FIVE WORKSTATIONS:

- **Standard (4)** - Punch, Flat Bar Shear, Angle Shear and Coper Notcher
- **Open Cavity (1)** - Customize your Ironworker with 4 optional Attachments - Brake, Rod Shear, Multi-Shear and Pipe Notcher
- 12 additional Attachments available to tailor the Ironworker to your needs
- 15 optional Accessories available to increase precision and efficiency
- Available with PowerLink™ System to increase your capabilities with our ever-expanding line of Hydraulic Tools
- ANSI B11.5- 1988(02) Compliant Guarding
- ETL Certified Controls
- Integrated E-Stop, Lock-out/Tag-out



NOW STANDARD WITH LED LIGHTS



IW120-3P230-AC900

SPECIFICATIONS	
Punch Rating (tons)	120
Punch Max. Capacity (in.)	1-1/2 diam. in 1 mild steel
Angle Shear Max. Capacity (in.)	6 x 6 x 1/2
Flat Bar Shear Max. Capacity (in.)	1/2 x 24 1 x 12
Coper Notcher Max. Capacity (in.)	3 x 6 x 1/2
Standard Motor (HP)	10
Dimensions (in.)	60 x 60 x 84
Weight (lbs)	5,975

STOCK NUMBER	DESCRIPTION
IW120-3P208	120 Ton Ironworker 3 Phase, 208 Volt
IW120-3P230	120 Ton Ironworker 3 Phase, 230 Volt
IW120-3P460	120 Ton Ironworker 3 Phase, 460 Volt

STOCK NUMBER	DESCRIPTION	POWER LINK
IW120-3P208-AC900	120 Ton Ironworker 3 Phase, 208 Volt with PowerLink	
IW120-3P230-AC900	120 Ton Ironworker 3 Phase, 230 Volt with PowerLink	
IW120-3P460-AC900	120 Ton Ironworker 3 Phase, 460 Volt with PowerLink	

CUSTOMIZE YOUR IRONWORKER

MODIFY YOUR EDWARDS® IRONWORKER TO MEET YOUR SPECIFIC PROJECT NEEDS

ATTACHMENTS



BRAKE WITH 4-WAY DIE

- Perfect for any of your fabricating needs, great for brackets and frames
- Includes a Standard Punch and 4-way die allowing for 1/16", 1/8", 3/16", and 1/4" material to be formed to a 90° angle

8" 10" 12"

AC1034* AC1051* AC1035*



COPER NOTCHER

- Versatile Attachment that removes anything from a small nibble to a large notch out of Flat Bar or Angle Iron
- Integrated alignment slots on the safety guarding easily allow for 45° shearing

AC1014 55T IW
AC1098 100T IW



ANGLE NOTCHER

- Take precise 92° notch out of mild steel up to 3" x 3" x 1/4"
- Allows for an easy 90° angle to create a steel frame

AC1025-1 40T-60T IW
AC1025 65T-10T & ELITE IW
AC1026 100T DLX, 120T IW



OVERSIZE PUNCH ASSEMBLY

- Accommodates punch and die sets in various shapes and sizes from 1" up to 1-9/16"
- Replaces Standard Punch Assembly or can be used as a secondary Punch Workstation

AC1024* 40T-100T DLX IW
AC1026 100T DLX, 120T IW



241 PUNCH ASSEMBLY

- Accommodates punch and die sets from 1/8" to 1-1/16" diameter
- Can be used as a secondary Punch Workstation on any EDWARDS Ironworker with an Open Workstation

AC1055* 40T-60T IW



MULTI SHEAR

- Designed to shear flat bar up to 1/4" x 6" and angle iron up to 2" x 2" x 1/4"
- Shears solid round bar 1/4", 3/8", 1/2", 3/4" and 13/16" square bar

AC1075*



PIPE NOTCHER HOUSING

- Make clean 90° saddle joint connections quickly and easily
- Compatible with all EDWARDS Ironworkers
- Contact EDWARDS for custom dies to match your project
- Pipe Notcher Dies sold separately

AC0925*



TURRET PIPE NOTCHER

- Make clean 90° saddle joint connections quickly and easily
- Compatible with all EDWARDS Ironworkers
- Contact EDWARDS for custom dies to match your project
- Pipe Notcher Dies sold separately

AC0925T*



ROD SHEAR

- Shear solid round rod easily with the Rod Shear
- Handles 1/4", 3/8" 1/2", 5/8" 3/4" and 1" solid round bar

AC1074*

ACCESSORIES



NEW PUNCH AND DIE STORAGE TRAY

- Keep up to 10 Punch & Die sets within easy reach speeding up user productivity and reducing downtime
- Easily mounts to either side of the output shoot

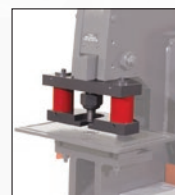
AC1920



QUICK CHANGE PUNCH ASSEMBLY

- Increase your efficiency by saving time and money with the Quick Change Punch Assembly
- Accepts both Standard and Oversize Punch & Die Sets

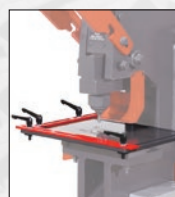
AC1001



URETHANE STRIPPER

- Minimize material distortion when working with light gauge material

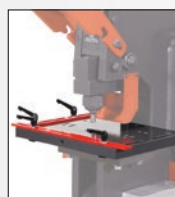
AC1099



GAUGING TABLE KIT

- 3/8" thick, 12" x 16" table that adds precision to your Punch Workstation
- Compatible with both Standard and Oversize Pedestal Die Tables
- Adjustable fences and handles quickly and easily guide your material for perfect repeatable actions

AC0900



HEAVY-DUTY GAUGING TABLE KIT

- 1" x 12" x 16" table adds speed and precision to your Punch Workstation
- Replaces Standard Pedestal Die Table
- Adjustable fences and handles quickly and easily to guide your material for perfect repeatable actions

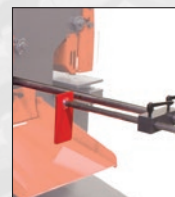
AC0903



COPER NOTCHER GAUGING TABLE KIT

- Provides a larger 3/8" x 12-1/2" x 15-5/8" size table and two fences to better align your material

AC0800



BACK GAUGE - 48"

- The 48" Back Gauge speeds up production on repeatable cuts by providing an adjustable stop for the Flat Bar Shear and Angle Shear Workstations on the 40 Ton EDWARDS Ironworker
- A positive stop attachment that is fitted to the back of the Ironworker ensures accurate shearing

AC1011



AUTO CUT - 48"

- Optimize your productivity on both the Flat Bar Shear and Angle Shear Workstations on your EDWARDS Ironworker
- The adjustable proximity sensor automatically cycles your Ironworker as you feed in material

AC1010



ACCESSORY LED LIGHT

- Super bright LED light with M12 connection plugs
- Powerful magnetic base allows users to attach the light to any Ironworker surface and move as needed

AC1000

*IMAGE NOTE: Guarding removed for clarity to cover these tooling options

NEW

IRONWORKER PRODUCTIVITY PACKS

Designed to improve operator efficiency and production, each Productivity Pack is specifically designed with an Ironworker function in mind.

Focusing on convenience and maximizing output, these Productivity Packs also increase accuracy and precision.



STOCK #	DESCRIPTION	10 PIECE ROUND PUNCH & DIE SET WITH STORAGE TRAY	LED LIGHT	FABRICATOR'S PROTRACTOR	GAUGING TABLE KIT	QUICK CHANGE PUNCH COUPLING	48" BACK GAUGE	48" AUTO CUT	COPER NOTCHER GAUGING TABLE KIT	FENCE KITS
AC2200	General Productivity Pack for 40TC-100T IW	✓	✓	✓	✓		✓			
AC2250	General Productivity Pack for 100T DLX & 120T IW	✓	✓	✓	✓		✓		✓	
AC2800	Ultimate Productivity Pack	✓		✓	✓	✓	✓			
AC2400	Punching Productivity Pack	✓	✓	✓	✓	✓	✓			
AC2500	Notching Productivity Pack	✓	✓	✓					✓	
AC2600	Shearing Productivity Pack		✓	✓			✓			✓
AC2700	Automatic Shearing Productivity Pack			✓				✓		✓

NEW

PUNCH & DIE SETS

- Created for user convenience and ease of use
- Most sets allow users to keep organized with a convenient storage case
- Made of durable tool steel for long life
- Compatible with Standard Pedestal Die Table
- PD1500 contains the Punch & Die Storage Tray which easily mounts to either side of the output shoot



STOCK NUMBER	DESCRIPTION
PD1000	Punch & Die Starter Set
PD1210	12 Piece Round Punch & Die Set with Storage Case
PD1220	12 Piece Standard Round Punch & Die Set with Storage Case
PD1240	12 Piece Round Metric Punch & Die Set with Storage Case
PD1260	12 Piece Square Punch & Die Set with Storage Case
PD1280	12 Piece Oblong Punch & Die Set with Storage Case
PD1500	10 Piece Round Punch & Die Set with Punch & Die Tray
PD3200	32 Piece Round Punch & Die Set with Storage Cases

Note: Punch diameter must meet or exceed the thickness of your material

PLUG IN. POWER UP.

The EXCLUSIVE EDWARDS PowerLink™ System turns your EDWARDS Ironworker into a power source for our ever-increasing line of Hydraulic Tools.

- Simply Plug In AND Power Up any of our ever-increasing line of Hydraulic Tools into your EDWARDS Ironworker with PowerLink System to expand your fabrication capabilities
- We offer Ironworker models from 50 to 120 Tons with the factory installed PowerLink System
- Our line of ELITE Ironworkers come standard with the PowerLink System
- Review the specific Ironworker pages and look for the PowerLink™ logo to find Ironworkers with the PowerLink System installed
- The EDWARDS Portable Power Unit is an additional power source with the PowerLink System



25 TON POWER LINK DUAL STATION HYDRAULIC TOOL



HAT2500



SPECIFICATIONS	
Punch Rating (tons)	25
Punch Capacity (in.)	1 diam. in 5/16 mild steel
Punch Throat Depth (in.)	5
Punch Work Height (in.)	36-3/4
Open Workstation Height (in.)	34-3/4
Dimensions (in.)	25 x 34-1/2 x 51
Weight (lbs.)	836

STOCK NUMBER	DESCRIPTION
HAT2500	25 Ton Dual Station
RADIUS ROLLER BUNDLE	
HAT2510	25 Ton Dual Station and Portable Power Unit 1 Phase, 230 Volt
HAT2520	25 Ton Dual Station and Portable Power Unit 3 Phase, 230 Volt
HAT2530	25 Ton Dual Station and Portable Power Unit 3 Phase, 460 Volt

SHOP PRESSES

- Rolling cylinder provides maximum adaptability
- Unique open-sided design allows material to pass through the frame
- Easy-to-use Hand/Jog Control (20 & 40 Ton)
- Electric foot pedal with integrated jog control (60 & 110 Ton)
- Accepts a wide variety of optional tooling: Press Brake Tooling, 6 Piece Tooling Set
- 60 & 110 Ton models available with Programmable Logic Control that provides added precision and flexibility while saving the user time and money
- Requires an EDWARDS Ironworker with PowerLink System or a Portable Power Unit to operate

STOCK NUMBER	DESCRIPTION
20 TON SHOP PRESS BUNDLE	
HAT2000	20 Ton Shop Press
HAT2010	20 Ton Shop Press and Portable Power Unit 1 Phase, 230 Volt
HAT2020	20 Ton Shop Press and Portable Power Unit 3 Phase, 230 Volt
HAT2030	20 Ton Shop Press and Portable Power Unit 3 Phase, 460 Volt
40 TON SHOP PRESS BUNDLE	
HAT4000	40 Ton Shop Press
HAT4010	40 Ton Shop Press and Portable Power Unit 1 Phase, 230 Volt
HAT4020	40 Ton Shop Press and Portable Power Unit 3 Phase, 230 Volt
HAT4030	40 Ton Shop Press and Portable Power Unit 3 Phase, 460 Volt
60 TON SHOP PRESS BUNDLE	
HAT8000	60 Ton Shop Press
HAT8050	60 Ton Shop Press with PLC
HAT8010	60 Ton Shop Press and Portable Power Unit 1 Phase, 230 Volt
HAT8020	60 Ton Shop Press and Portable Power Unit 3 Phase, 230 Volt
HAT8030	60 Ton Shop Press and Portable Power Unit 3 Phase, 460 Volt
110 TON SHOP PRESS BUNDLE	
HAT9000	110 Ton Shop Press
HAT9050	110 Ton Shop Press with PLC
HAT9010	110 Ton Shop Press and Portable Power Unit 1 Phase, 230 Volt
HAT9020	110 Ton Shop Press and Portable Power Unit 3 Phase, 230 Volt
HAT9030	110 Ton Shop Press and Portable Power Unit 3 Phase, 460 Volt



HAT8000

SPECIFICATIONS				
Rating (tons)	20	40	60	110
Cylinder (in.)	2	4	4	4
Stroke (in.)	6-1/4	12-1/4	12-1/4	12-1/4
Working Area (in.)	10-1/2 x 20	38 x 40-1/2	39-1/4 x 42	37-7/16 x 48
Dimensions (in.)	24 x 27 x 37	48 x 48 x 79	48 x 54 x 86	48 x 64 x 88
Weight (lbs.)	392	1,400	1,900	2,690

PRESS BRAKE TOOLING

- Machined solid-steel base with heavy-duty return springs for smooth operation
- Features a rugged, machined punch with 4-way die
- Offered in six lengths: 12", 18", 24", 32" and **NEW** 36" and 40" *

STOCK NUMBER	DESCRIPTION
PRB06-1	Press Brake Tooling Set - Six Piece 60/110 Ton
PRB06	Press Brake Tooling Set - Six Piece
PRB12	Press Brake Tooling 12" Press Brake
PRB18	Press Brake Tooling 18" Press Brake
PRB24	Press Brake Tooling 24" Press Brake
PRB32	Press Brake Tooling 32" Press Brake
PRB36	NEW Press Brake Tooling 36" Press Brake
PRB40	Press Brake Tooling 40" Press Brake
PR135	Press Brake Back Gauge
PRB110	Shop Press Brake Mount Kit - 110 Ton
PRB60	Shop Press Brake Mount Kit - 60 Ton

* Visit edwardsironworkers.com to see compatibility chart



PRB32 SHOWN

10 TON POWER LINK TUBE/PIPE BENDER

- Bend a wide variety of round or square tube and pipe up to 180°
- Horizontal or Vertical operation provides the user flexibility
- Over 300 standard dies available to handle your bending needs
- Requires an EDWARDS Ironworker with PowerLink System or a Portable Power Unit to operate



HAT1000

SPECIFICATIONS	
Rating (tons)	10
Bend Capacity (deg.)	180°
Pipe Capacity (in.)	2 1/2 (Sch. 40)
Tube Capacity (in.)	2-1/2 OD .095
Square Tube Capacity (in.)	2 OD .25
Cylinder (in.)	1-3/4 Ram
Stroke (in.)	14
Dimensions (in.)	40-1/2 x 36-1/2 x 42
Weight (lbs.)	600

STOCK NUMBER	DESCRIPTION
HAT1000	10 Ton Tube/Pipe Bender
10 TON TUBE/PIPE BENDER BUNDLE	
HAT1010	10 Ton Bender and Portable Power Unit 1 Phase, 230 Volt
HAT1020	10 Ton Bender and Portable Power Unit 3 Phase, 230 Volt
HAT1040	10 Ton Bender and Portable Power Unit 3 Phase, 460 Volt

20 TON POWER LINK HORIZONTAL PRESS

- Designed for maximum tooling flexibility with 4 hardened pin locations
- Ships with a standard 6" Brake with 4-way die able to create clips, brackets, hangers and more
- Digital encoder provides enhanced accuracy for precise repeatability
- Requires an EDWARDS Ironworker with PowerLink System or a Portable Power Unit to operate



HAT6000

SPECIFICATIONS	
Rating (tons)	20
Cylinder (in.)	2.25
Stroke (in.)	10
Dimensions (in.)	26 x 43 x 49
Weight (lbs.)	1,350

STOCK NUMBER	DESCRIPTION
HAT6000	Horizontal Press
HORIZONTAL PRESS BUNDLE	
HAT6010	Horizontal Press and Portable Power Unit 1 Phase, 230 Volt
HAT6020	Horizontal Press and Portable Power Unit 3 Phase, 230 Volt
HAT6030	Horizontal Press and Portable Power Unit 3 Phase, 460 Volt

20 TON POWER LINK RADIUS ROLLER

- Bends a smooth, long diameter curve for a wide variety of materials including pipe, tube, square tube, solid round, flat bar, angle iron and channel
- Variable Speed hydraulic drive allows users to dial in the appropriate speed for different materials
- Includes a 6 Universal piece die set that accepts square tube, flat bar, angle iron and channel
- Requires an EDWARDS Ironworker with PowerLink System or Portable Power Unit to operate



HAT5000

SPECIFICATIONS	
Rating (tons)	20
Round Pipe (in.)	2 (Sch. 40)
Round Tube (in.) (mm)	2-1/2 (.095)
Square Tube (in.) (mm)	2 (.120)
Solid Round (in.)	1-3/8
Flat Bar - Easy Way (in.) (mm)	3 (.375)
Flat Bar - Hard Way (in.) (mm)	2-1/4 (.375)
Angle Iron (in.) (mm)	2 (.250)
Dimensions (in.)	43 x 45 x 49
Weight (lbs.)	1,700

STOCK NUMBER	DESCRIPTION
HAT5000	Radius Roller
RADIUS ROLLER BUNDLE	
HAT5010	Radius Roller and Portable Power Unit 1 Phase, 230 Volt
HAT5020	Radius Roller and Portable Power Unit 3 Phase, 230 Volt
HAT5030	Radius Roller and Portable Power Unit 3 Phase, 460 Volt